

Date: Wednesday, 28/05/2008 12:43:59 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412-702-021	
Job Number	: 39536		Part Number	: REWORK30	
Estimate Number	: 10804		Drawing Number	: DISASSEMBLE	
P.O. Number	:		Project Number	:	
This Issue	: 28/05/2008	S.O. No. :	Drawing Revision	:	
Prsht Rev.	: NC		Material	:	
First Issue	: / /	Type : MACHINED PARTS	Due Date	: 04/06/2008	Qty: 1 Um: Each
Previous Run	: 00015				
Written By	:				
Checked & Approved By	:				
Comment	:				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:

D412-702-021 B38932

DISASSEMBLE KIT (NCR 08-048)

1 X D412-702-069 B 36449

2 X D3195-041 B 31272

2 X D3195-043 B 31573

1 X D3196-1 B 31466

1 X D3196-3 B 32136

1 X D3196-4 B 30654

2 X D3197-041 B 37885

4 X D3198-1 B 35282

2 X D3268-1 B 37777

9 X D3446-041 B 31469 9

4 X D3446-043 B 31470 4

13 X D3551-11 B 35751 (1x) 3121A (2x)

2 X D3546-1 B 35150 36455

SP

8/1/28 (1x)

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-702-021

Job Number: 39536

Part Number: REWORK30

Job Number:



Seq. #:	Machine Or Operation:	Description :
	4 X AN4-5A B	106242
	4 X AN4-13A B	107321
	8 X AN4-20A B	106895
	20 X AN960JD416 B	107321
	12 X MS21042L4 B	106051
	8 X MS24694S152 B	101124
	8 X MS24694S154 B	105057
	RETURN TO STOCK	
	ADJUST ACCPAC	

2.0 D412702021 13-Man Shoulder Harness, 4 point



MF 08-05-28

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
13-Man Shoulder Harness, 4 point

3.0 QC21 FINAL INSPECTION/W/O RELEASE



08/05/29/08

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-28

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**Bill of Manufacturing**

<b>Part Number</b>	: D412702021		<b>Revision</b>	: N/A			
<b>Drawing Name</b>	: 13-MAN SHOULDER HARNESS KIT (4 POINT)		<b>Default Qty.</b>	: 1			
Seq #	Item	Description		Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL		0.00	Hours	0.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1		0.00	Hours	56.00	0.00
3	D412702069	GROMMET KIT		1.00	Each	13.62	13.62
4	D3195041	Pick: Packing Kit]		2.00	Each	19.34	38.68
5	D3195043	Pick: Packing Kit]		2.00	Each	19.14	38.28
6	D31961	Pick: Packing Kit]		1.00	Each	23.89	23.89
7	D31963	Pick: Packing Kit]		1.00	Each	28.42	28.42
8	D31964	Pick: Packing Kit]		1.00	Each	28.42	28.42
9	D3197041	Pick: Packing Kit]		2.00	Each	211.52	423.04
10	D31981	Pick: Packing Kit]		4.00	Each	10.37	41.48
11	D32681	Pick: Packing Kit]		2.00	Each	5.54	11.08
12	D3446041	Pick: Packing Kit]		9.00	Each	611.95	5,507.55
13	D3446043	Pick: Packing Kit]		4.00	Each	290.28	1,161.12
14	D355111	HOOK AND LOOP TIE		13.00	Each	1.29	16.83
15	D35461	CLIP		2.00	Each	14.60	29.20
16	AN45A	Pick: Packing Kit]		4.00	Each	0.19	0.76
17	AN413A	Pick: Packing Kit]		4.00	Each	0.17	0.68
18	AN420A	Pick: Packing Kit]		8.00	Each	0.24	1.92
19	AN960JD416	Pick: Packing Kit]		20.00	Each	0.03	0.60
20	MS21042L4	Pick: Packing Kit]		12.00	Each	0.09	1.08
21	MS24694S152	Pick: Packing Kit]		8.00	Each	1.63	13.04
22	MS24694S154	SCREW		8.00	Each	1.71	13.68
23	QC4	INSPECT 100% KITS FOR COMPLETENESS		0.00	Hours	0.00	0.00
24	PACKAGING 1	PACKAGING RESOURCE #1		0.00	Hours	56.00	0.00
25	QC21	FINAL INSPECTION/W/O RELEASE		0.00	Hours	0.00	0.00
<b>Total BOM Cost</b>						<b>7,393.39</b>	